## JOB OPENINGS

# **FABRICATOR** /MACHINE **OPERATOR**

KUSTOM MACHINE INC. 501 S 4<sup>™</sup> ST **OAKES, ND 58474** CONTACT: LORRAINE PTACEK 701-742-3188

WWW.KUSTOMMACHINE.NET





**Full-Time Position** Shift: Mon - Thurs 6:00a - 4:30p or 5:00p

As a Fabricator, you will need to understand how to safely operate a press brake, shear, and other CNC equipment to produce consistent, quality parts in a timely manner. Individuals who will succeed in this role have keen attention to detail, understand the need for continuous improvement, and take pride in their work.

#### **Duties will include:**

- Operate press brake, shear, CNC saw and water-jet machining center to perform basic metal fabrication processes - cutting, forming, and punching.
- Read and understand technical drawings/prints and set up the machines in accordance with print callouts.
- Make necessary adjustments to maintain nominal print dimensions.
- Use basic hand tools, inspection gauges, and measuring equipment (i.e., caliper, tape measure, height gauge, plug gauges, combination square, and protractor)
- Perform visual and physical inspection of parts produced to meet quality standards.
- Maintain accurate record of transactions (keep record of time, record quantities, close out operation when done, complete appropriate paperwork).
- Identify and select correct material types, grades and sizes of sheet, plate, tube, pipe and bar stock.
- Perform a sequence of operations under minimal supervision and consistently maintain performance levels set for quality and quantity.
- Follow a production schedule and maintain on-time delivery of parts.
- Maintain a clean and safe work area.
- Work as a team member by assisting others in their department as well as other departments and support personnel.
- Assist other operators in understanding and maintaining quality expectations.
- Other duties as assigned. Cross training opportunities will be available.

#### **Essential Qualifications**

- High School diploma, or equivalent
- Valid Driver's License
- Basic math skills (count, add, subtract, multiply, divide whole numbers, fractions, and decimals)

### **Desired Experience**

- Completed at least a 2-year qualified machining program or have at least 3 years of equivalent prior machining experience.
- Working knowledge of CAM/CAD software (i.e. SolidWorks)